Date: $\quad 15-05-19$

Revision:


| $\quad$ CARTRIDGE MAXI |  |
| ---: | :--- |
| Lenghts |  |
| L0 | $=\mathbf{2 3 . 0 5}$ |
| L 1 | $=\mathbf{3 6 . 4 4}$ |
| $\mathrm{L} 2=$ | $\mathbf{4 0 . 9 2}$ |
| $\mathrm{L} 3^{11}=$ | $\mathbf{5 0 . 5 0}$ |
| L 4 | $=-$ |
| L 5 | $=-$ |
| $\mathrm{L} 6=$ | $\mathbf{7 5 . 0 0}$ |

## Case Head

| $R^{1)}=1.80$ | -0.25 |  |
| :--- | :--- | :--- |
| $R 1$ | $=16.00$ |  |
| $R 3=-$ |  |  |

R3 = -
$\mathrm{E}=-$
E1 = -
$\delta=-$
$f=1.40$
$\beta=-$
$r 0=1.40$
Powder Chamber
$P O=13.06$
$P 1=13.77$
$P 2^{*}=11.42$
Junction Cone

| $\alpha^{*}$ | $=32.00^{\circ}$ |
| ---: | :--- |
| $S^{*}$ | $=\mathbf{5 6 . 3 5}$ |
| $r 1$ min | $=3.00$ |
| $r 2$ | $=1.50$ |

## Collar

H1* $=8.85$
$\mathrm{H} 2^{11}=8.85$
Projectile

| G1 ${ }^{11}$ | $=8.30$ |
| ---: | :--- |
| $G 2$ | $=-$ |
| $F$ | $=-$ |
| L3+G1 | $=\mathbf{8 6 . 1 5}$ |

Pressures(Energies) Method Transducer
Pmax = 3200 bar
PK = 3680 bar
$\mathrm{PE}=4000$ bar
$\mathrm{M}=25.00$
EE = $\mathbf{3 3 0 0}$ Joule
Miscellaneous Dimensions
$\mathrm{Fe}^{14)}=0.15$
delta $\mathrm{L}=$ -

Dimensions in <<mm>>
Dimensions and Tolerances for Proof Barrels see Appendix CR1.

CHAMBER MINI

## Lenghts

LO = 23.09
L1 $=36.50$
L2 $=40.95$
$L 3^{1)}=51.00$

## Breech

$$
\begin{aligned}
\mathrm{R}^{11} & =1.80 \\
\mathrm{R} 1 & =16.3 \\
\mathrm{R} 2 & =- \\
\mathrm{R} 3 & =- \\
\mathrm{r} & =-
\end{aligned}
$$

## Powder Chamber

E = -
$\mathrm{PO}=13.09$
$P 1^{11}=13.80$
$P 2^{*}=11.45$
Junction Cone
$\mathrm{a}^{1) *}=32.00^{\circ}$
$\mathrm{S}^{*}=56.47$
r1 max=3.00
$\mathrm{r} 2=1.50$

## Collar

$$
\mathrm{H} 1^{*}=8.90
$$

$$
H 2^{11}=8.88
$$

Commencement of Rifling

| $\mathrm{G}^{11^{1 / \star}}$ | $=8.35$ |
| ---: | :--- |
| $\mathrm{G}^{1)}$ | $=35.65$ |
| $\mathrm{a}^{1}$ | $=90.00^{\circ}$ |
| $\mathrm{h}^{\star}$ | $=0.27$ |
| s | $=-$ |
| $\mathrm{i}^{1)^{\star}}$ | $=0^{\circ} 177^{\prime} 00$ |
| w | $=-$ |

Barrel

$$
F^{1) *}=8.00
$$

$$
Z^{11}=8.30
$$

## Grooves

$b=3.45$
$N=4$
$u=240$
$Q=52.40 \mathrm{~mm}^{2}$

Notes: 1) Check for safety reason
4) Headspace on Rim

* Basic dimensions

